Pollutants of Concern Table Implementation

Permit Review Branch
Kentucky Division for Air Quality

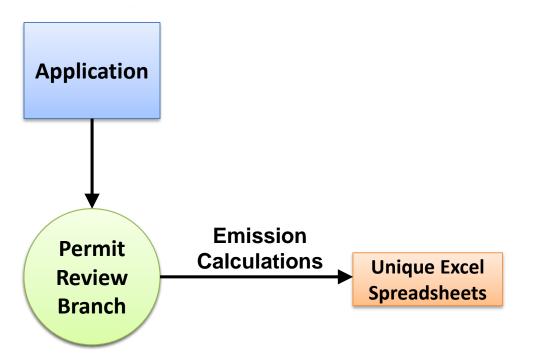
Ben Matar



Overview

- Challenge: Emission Calculation Process
- Solution: Standardized Pollutants of Concern (POC) Table
- Implementation and Results
- Future Plans







4	Α	В	С	D	Е	F	G
2	Description	Propane Emergency Generator	Pollutant	Emission Factor (lb/MMBtu)	Emission Factor Source	Max. Hourly Capacity (lb/hr)	PTE (tons/yr)
3	Maximum Output (HP)	82.3	_	Prop	ane Combust	ion	
4	Installation year	2012	со	3.72	AP 42 3.2-3	0.78	0.195
5	Number of Units	1	NOX	2.21	AP 42 3.2-3	0.46	0.116
6			PT	1.94E-02	AP 42 3.2-3	4.07E-03	1.017E-03
7	Fuel Type	Propane	PM10	9.50E-03	AP 42 3.2-3	1.99E-03	4.978E-04
8	SCC code	2-02-010-01	PM2.5	9.50E-03	AP 42 3.2-3	1.99E-03	4.978E-04
9	SCC units	1000 gallons	SO2	5.88E-04	AP 42 3.2-3	1.23E-04	3.081E-05
10	Fuel heat content (MMBtu/1000 gal)	91.5	VOCS	2.96E-02	AP 42 3.2-3	6.20E-03	1.551E-03
11	Hourly capacity per EU (SCC units)*	0.002291	CO2	110.00	AP 42 3.2-3	23.06	5.764
12	Yearly capacity per EU (SCC units)	20.07	Methane	2.30E-01	AP 42 3.2-3	4.82E-02	1.205E-02
13	Conversion factor (MMBtu/HP-hr)	0.002546699	Formaldehyde	2.05E-02	AP 42 3.2-3	4.30E-03	1.074E-03
14	Output (MMBtu/hr)	0.2096	Benzene	1.58E-03	AP 42 3.2-3	3.31E-04	8.279E-05
15			Toluene	5.58E-04	AP 42 3.2-3	1.17E-04	2.924E-05
16	Annual Operation (hrs)	500	Xylenes	1.95E-04	AP 42 3.2-3	4.09E-05	1.022E-05
17			Methanol	3.06E-03	AP 42 3.2-3	6.41E-04	1.603E-04
18			Acetaldehyde	2.79E-03	AP 42 3.2-3	5.85E-04	1.462E-04
19			Acrolein	2.63E-03	AP 42 3.2-3	5.51E-04	1.378E-04



3	Emission	Process	Pollutant	Potential To	Allowable	Applicablel	PTE	Uncontrolled	Emission
4	Point			Emit	Emission	Regulation		Emission	Prevention
5					Lb/Hr			Tons/Yr.	
6	1	HV-V6							
7	MP1(E1)	Secondary Molding Machine # 1	PM/PM0	0.1038	2.34	59:010	0.454644	0.454644	0
8		770 Coils/ hr							
9	MP2(E2)	Secondary Molding Machine # 2	PM/PM0	0.1038	2.34	59:010	0.454644	0.454644	0
10		770 Coils/ hr							
11									
12	MP3(E3)	Core Molding machine # 1	PM/PM0	0.05082	2.34	59:010	0.2225916	0.2225916	0
13		770 Coils/ hr							
14									0
15	MP4(E4)	Core Molding machine # 2	PM/PM0	0.05082	2.34	59:010	0.2225916	0.2225916	
16		770 Coils/ hr							
17									
18	MP5(E5)	Primary Molding Machine # 1	PM/PM0	0.06776	2.34	59:010	0.2967888	0.2967888	0
19		770 Coils/ hr							
20									
21	MP6(E6)	Primary Molding Machine # 2	PM/PM0	0.06776	2.34	59:010	0.2967888	0.2967888	0
22		770 Coils/ hr							
23									
0.4	MDZ/EZ\	Once Melding Medical # 4	DM//DM/	0.50270	0.24	E0-040	0.0000000	0.0000000	^

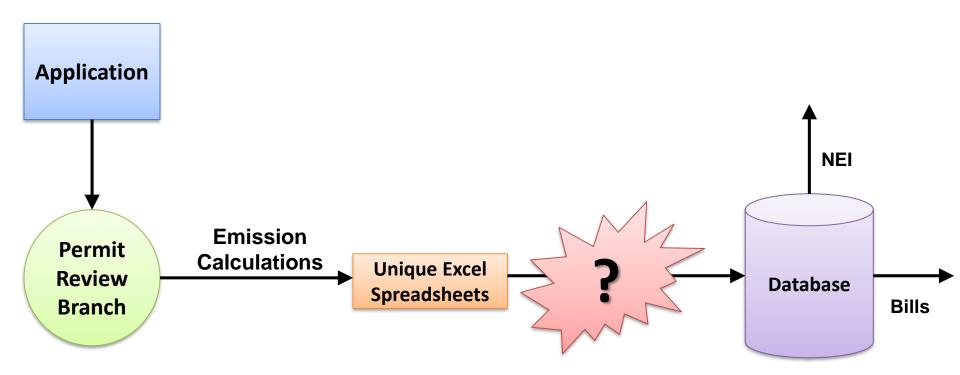


- 4	Α	В	G	Н	1	J	K	L	M	N	0	Р	Q
	Emission	Plating Line	Chemical	Max	Max Yearly	PM	Inorg CR	Nickle	Chromi	Nitric	HCL	Sulfuri	Misc.
				HourlyPro duct Usage	Product Usage			Nitrate	c Acid				
1	Point	Description		(gal/hr)	(TPY)		(HAP)	(HAP)	(HAP)	Acid	(HAP)	c Acid	VOC
2	12	ADJAMATIC	50% NaOH	0.05	10.48	0.524							
3	12	ADJAMATIC	50% NaOH	0.05	10.48	0.524							
4			20% CHROMIC ACID			0.0788			0.0788				
5			35% NITRIC ACID	1		0.1379				0.1379			
6	12	ADJAMATIC	10% SULFURIC ACID	0.08	3.94	0.0394						0.0394	
7													
8													
9	13	UDYLITE	31.5% HCL	6	125.1	3.94065					3.941		
10			50% CHROMIC ACID			0.02125			0.02125				
11			5% SULFURIC ACID			0.002125						0.0021	
12	13	DMP AUTO	5% HYDROGEN NITRATE	1.5	8.5	0.002125				0.0021			
13	13	DAM AUTO	80% HCL ACID	5	0.06	0.0048					0.005		
14			50% CHROMIC ACID			0.425			0.425				
15			5% SULFURIC ACID			0.0425						0.0425	
16	13	DMP AUTO	5% HYDROGEN NITRATE	1.5	8.5	0.0425				0.0425			
17			20% NaOH			0.0268							
18	13	PREMIUM	30% KOH	0.13	1.34	0.0402							
19			50% CHROMIC ACID			0.0525			0.0525				
20			5% SULFURIC ACID			0.105						0.105	
21	13	PREMIUM	5% HYDROGEN NITRATE	0.02	1.05	0.105				0.105			
22 23			5% OXALIC ACID			0.0002							
23			15% CHROMIUM NITRATE	1		0.0006							
24	13	DYE LINE	3% NITRIC ACID	0.03	0.04	0.00012				0.0001			
25	13	DYE LINE	DYE PIGMENTS	0.01	0.1	0.01							
26	13	BRASS CLEANING	DYE PIGMENTS	0.001	0.16	0.016							
27	13	BRASS CLEANING	35.2% HCL	0.3	63.7	2.24224					2.242		



4			Pollutant	Emission Factor	Emissions lb/hr	Tons/Year	Both Units T/Y	
5	U01, U02	Two Natural Gas firing boilers	NOx	100	0.84	2.31	4.62	
6		Units #1 and #2	CO	84	0.71	1.94	3.88	
7		each unit 8.375 MMBtu/hr	VOC	5.5	0.05	0.13	0.25	
8		Heat content of Gas 1000 Btu/scf	PM	1.9	0.02	0.04	0.09	
9		Sulfur content 0.0016%	PM10	5.7	0.05	0.13	0.26	
10			PM2.5	5.7	0.05	0.13	0.26	
11			SO2	0.6	0.01	0.01	0.03	
12								
13							One unit	
14	U01, U02	Secondary, low sulfur #2 fuel oil	Pollutant	1000 gal/hr	lb/1000 gal	lb/hr	T/Y	Both Units T/Y
15		Units #1 and #2	NOx	0.06	20.00	1.20	5.26	10.51
16		each unit 8.375 MMBtu/hr	CO	0.06	5.00	0.30	1.31	2.63
17		Heat content 140,000. Btu/gal	VOC	0.06	0.20	0.01	0.05	0.11
18		Sulfur content 0.05%	PM	0.06	2.00	0.12	0.53	1.05
19			PM10	0.06	1.00	0.06	0.26	0.53
20			PM2.5	0.06	1.00	0.06	0.26	0.53
21			SO2	0.06	7.10	0.43	1.87	3.73

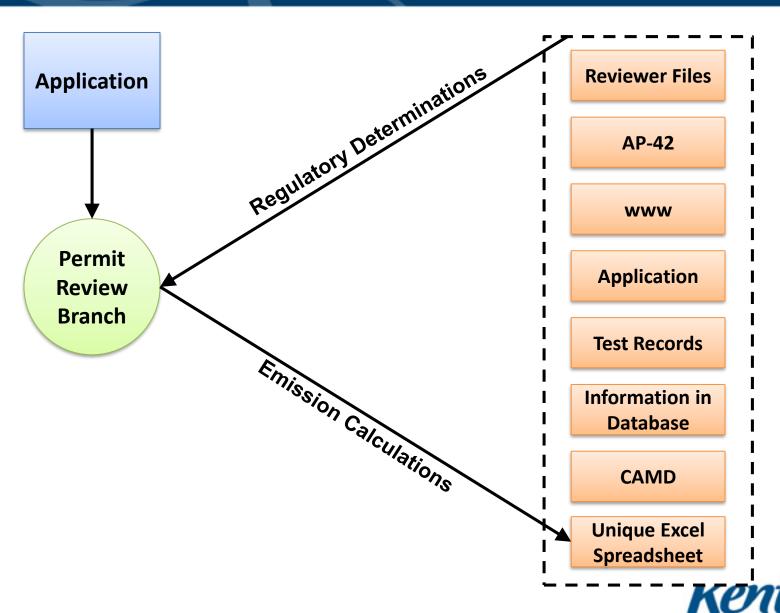


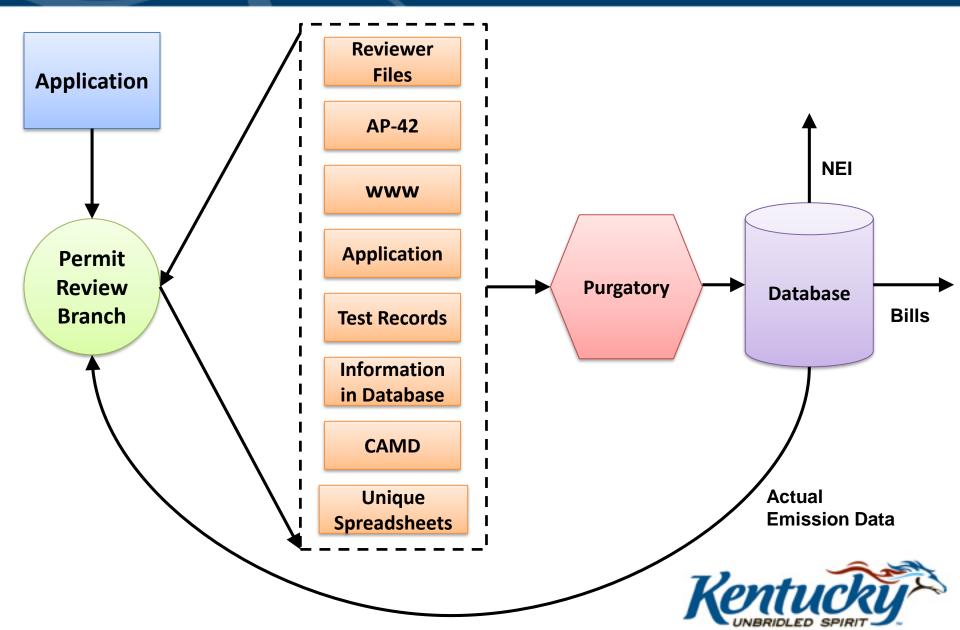


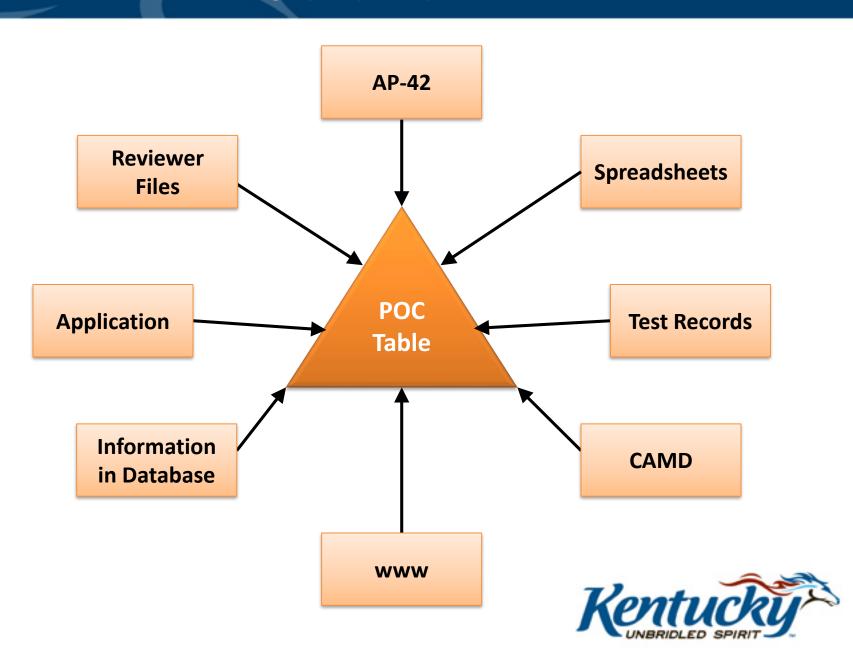


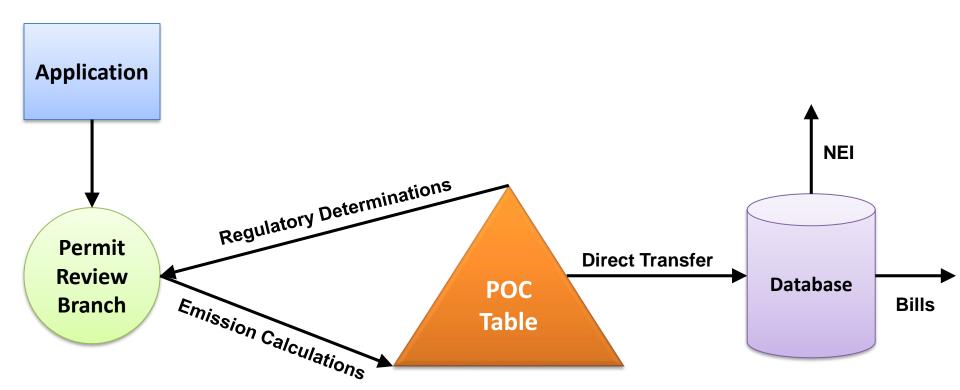
- Database
 - Purpose:
 - Tracks actual emissions
 - Updated based on facility surveys annually
 - Reports to National Emissions Inventory
 - Requirements:
 - Emission calculations based on SCC Codes
 - Stack and control device information
 - Applicable regulations
 - Data sources missing













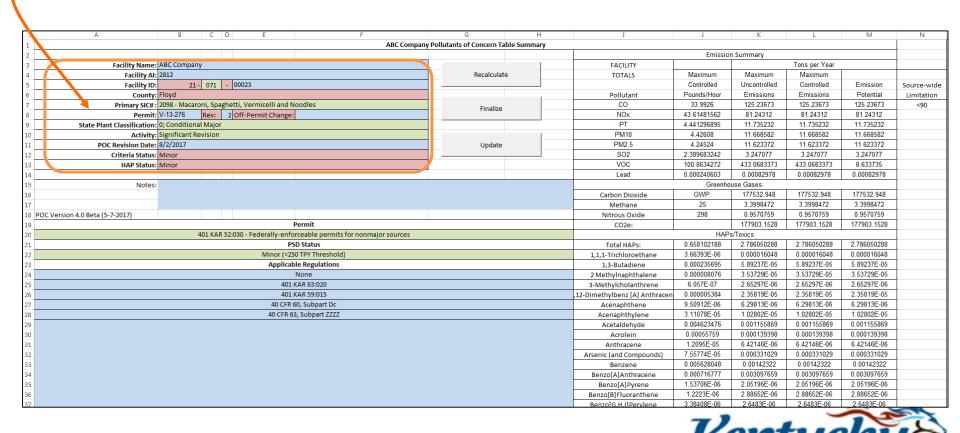
- Representatives establish requirements
 - Standardized format with all data
 - Preserve records of Potential to Emit
 - Define choices when necessary
 - Be flexible when possible
 - Provide for future growth
- Permit Support Section
 - Quality assurance
 - Transfer POC to Database



- POC developed using Excel and Visual Basic for Applications (VBA)
 - Familiar format
 - Color coded system
 - Blue: Fill in
 - Green: Choose from drop-down menu
 - Red: Do not edit / will be populated automatically



- Summary Sheet
 - Facility Information

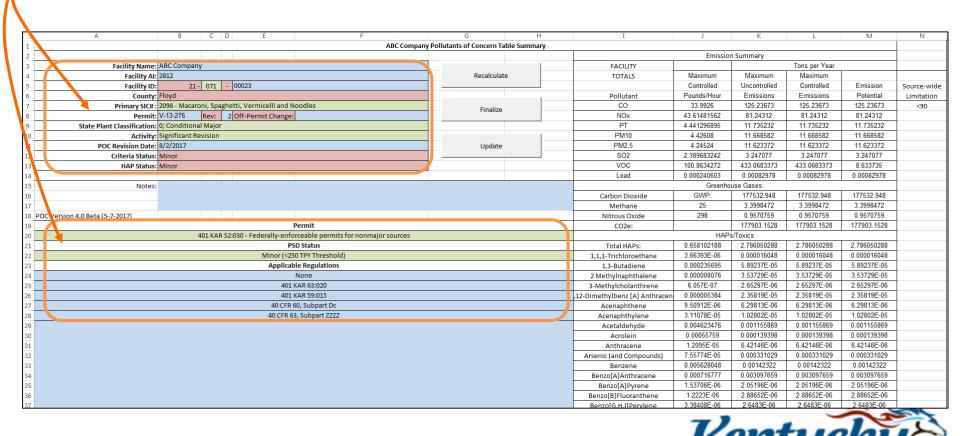


Summary Sheet – Facility Information

4	A	В		C	D	E			
1									
2									
3	Facility Name:	ABC Company							
4	Facility Al:	2812							
5	Facility ID:		071	₩.	00023				
6	County:	Floyd	071 073		*				
7	Primary SIC# :	2098 - Ma	075		_	etti, Vermicelli and	Noodles		
8	Permit:	V-13-276	077 079			Off-Permit Change:			
9	State Plant Classification:	0; Conditi	081						
10	Activity:	Significa	083 085		+				
11	POC Revision Date:	8/2/2017	000						
12	Criteria Status:	Minor							
13	HAP Status:	Minor							
14									
4 -	N	_							



- Summary Sheet
 - Facility Information

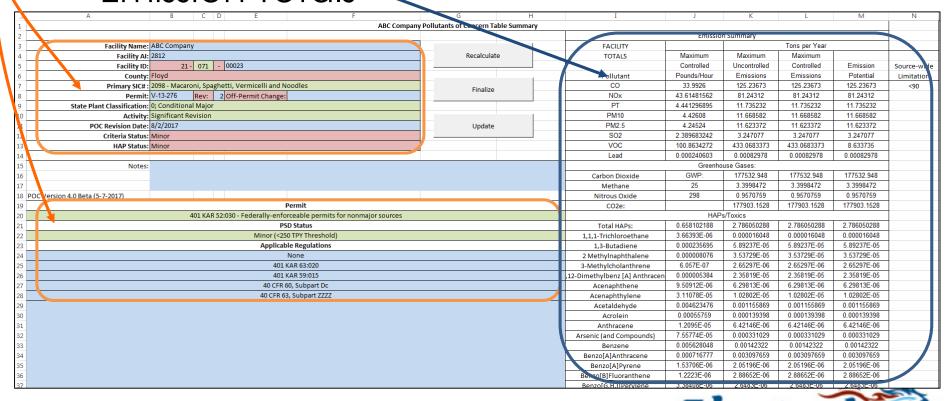


Summary Sheet – Facility Information

Permit
401 KAR 52:030 - Federally-enforceable permits for nonmajor sources
PSD Status
Minor (<250 TPY Threshold)
Applicable Regulations
None
401 KAR 59:015
401 KAR 63:020
40 CFR 60, Subpart Dc
40 CFR 63, Subpart ZZZZ



- Summary Sheet
 - Facility Information
 - Emission Totals -



Unit/Process Sheet

– Unit

	В	С	D	E	F	G	Н	J	K	L	М	N	0	P	Q	R	S	
						POC		11. 5. 1.6				Applicable	D 11:					
Designation:		Status:	iviodily	/ In EIS				cable Regulations: R 63. Subpart ZZZZ		-		Applicable	Regulations:					
Description: Stack ID:	2,291 bhp Generator Engine	Cén	ck Info:			1	40 CF	K 63, Subpart ZZZZ		,								
Install/Proposed Date:			ск іпто: Diameter (ft):			4				ō								
Insignificant Activity:		L-	ck Height (ft):			3				10								
,	Equipment	Stack Gas Flo				4				10								
	Engine	Gas Tempera	, ,		,	6				12								
	Changed Unit Description (restric								Differenc	es in FF's f	or criteria re	sult from using	lb/MMBtu EF	hasis vs. nr.	evious lh/hn-hr	hasis		
	Conversion Factor: 7,000 Btu/(hp				om (as require	d by Subpart ZZZZ	,						10 CFR Part 98		onodo ibinp iii	Duoio		
	Fuel Heat Content: 137,000 Btu/			actor: 2.205 lb/		a by Caspart LLLL		imit using Method 19 Eq. 1				ant morn doing		10.74 12				
		J						Pollutant	Count				Т	ons per Yea	ar			
			%	%	Emission	Pollutant		Specific	Toward	Allowable	Allowable	Controlled	Maximum	Maximum				
Process ID	Description	Control Device Type	Capture	Control	Factor	(CAS #)	EF Source	Applicable	Title V	(lb/hr)	(TPY)	lb/hr	Uncontrolled	Controlled	Emission			
		71	Efficiency	Efficiency	Ib/SCC Unit			Regulations	PTE?	` '		Maximum	Emissions	Emissions	Potential			
SCC Code:	2-02-004-01	Hourly Design Rate:	0.117058394	1000 Gallons/		Hours per Year:	8760											
SCC Unit:	1000 Gallons	Max. Yearly Capacity:	1025.431533	1000 Gallons/		Fugitive?:	. No									lb/MMBtu S	ub 4Z lim	nit
			100%	0%	116.45	co	AP-42 3.4-1	40 CFR 63, Subpart ZZZZ	Yes	12.00773	52.59384	13.63145	59.705751	59.705751	52.59383767	0.85	23	ppr
			100%	0%	438.4	NOx	AP-42 3.4-1		Yes			51.3184	224.774592	224.77459	224.774592	3.2		
												1.1177789	4 895871582	4 8958716	4.895871582	0.0697		
			100%	0%	9.5489	PT	AP-42 3.4-2		Yes									
			100% 100%	0% 0%	9.5489 7.8501	PT PM10	AP-42 3.4-2 AP-42 3.4-2		Yes Yes				4.024870038		4.024870038	0.0573		
					7.8501 7.6172							0.9189201 0.8916572	4.024870038 3.905458536	4.02487 3.9054585	3.905458536	0.0573 0.0556		
1	Diesel Combustion		100% 100% 100%	0% 0% 0%	7.8501 7.6172 0.207555	PM10 PM2.5 SO2	AP-42 3.4-2 AP-42 3.4-2 AP-42 3.4-1		Yes Yes Yes			0.9189201 0.8916572 0.024296055	4.024870038 3.905458536 0.106416721	4.02487 3.9054585 0.1064167	3.905458536 0.106416721	0.0556 0.001515		
1	Diesel Combustion		100% 100% 100% 100%	0% 0% 0% 0%	7.8501 7.6172 0.207555 12.33	PM10 PM2.5 SO2 VOC	AP-42 3.4-2 AP-42 3.4-2 AP-42 3.4-1 AP-42 3.4-1		Yes Yes Yes Yes			0.9189201 0.8916572 0.024296055 1.44333	4.024870038 3.905458536 0.106416721 6.3217854	4.02487 3.9054585 0.1064167 6.3217854	3.905458536 0.106416721 6.3217854	0.0556 0.001515 0.09		
1	Diesel Combustion		100% 100% 100% 100% 100%	0% 0% 0% 0% 0%	7.8501 7.6172 0.207555 12.33 22342.2066	PM10 PM2.5 SO2 VOC Carbon Dioxide	AP-42 3.4-2 AP-42 3.4-2 AP-42 3.4-1 AP-42 3.4-1 40 CFR 98 Table C-1		Yes Yes Yes Yes Yes			0.9189201 0.8916572 0.024296055 1.44333 2615.342827	4.024870038 3.905458536 0.106416721 6.3217854 11455.20158	4.02487 3.9054585 0.1064167 6.3217854 11455.202	3.905458536 0.106416721 6.3217854 11455.20158	0.0556 0.001515 0.09 163.0818		
1	Diesel Combustion		100% 100% 100% 100% 100% 100%	0% 0% 0% 0% 0% 0%	7.8501 7.6172 0.207555 12.33 22342.2066 0.906255	PM10 PM2.5 SO2 VOC Carbon Dioxide Methane	AP-42 3.4-2 AP-42 3.4-2 AP-42 3.4-1 AP-42 3.4-1 40 CFR 98 Table C-1 40 CFR 98 Table C-2		Yes Yes Yes Yes Yes Yes Yes Yes			0.9189201 0.8916572 0.024296055 1.44333 2615.342827 0.106084755	4.024870038 3.905458536 0.106416721 6.3217854 11455.20158 0.464651227	4.02487 3.9054585 0.1064167 6.3217854 11455.202 0.4646512	3.905458536 0.106416721 6.3217854 11455.20158 0.464651227	0.0556 0.001515 0.09 163.0818 0.006615		
1	Diesel Combustion		100% 100% 100% 100% 100% 100% 100%	0% 0% 0% 0% 0% 0%	7.8501 7.6172 0.207555 12.33 22342.2066 0.906255 0.181251	PM10 PM2.5 SO2 VOC Carbon Dioxide Methane Nitrous Oxide	AP-42 3.4-2 AP-42 3.4-2 AP-42 3.4-1 AP-42 3.4-1 40 CFR 98 Table C-1 40 CFR 98 Table C-2 40 CFR 98 Table C-2		Yes Yes Yes Yes Yes Yes Yes Yes Yes			0.9189201 0.8916572 0.024296055 1.44333 2615.342827 0.106084755 0.021216951	4.024870038 3.905458536 0.106416721 6.3217854 11455.20158 0.464651227 0.092930245	4.02487 3.9054585 0.1064167 6.3217854 11455.202 0.4646512 0.0929302	3.905458536 0.106416721 6.3217854 11455.20158 0.464651227 0.092930245	0.0556 0.001515 0.09 163.0818 0.006615 0.001323		
1	Diesel Combustion		100% 100% 100% 100% 100% 100%	0% 0% 0% 0% 0% 0%	7.8501 7.6172 0.207555 12.33 22342.2066 0.906255	PM10 PM2.5 SO2 VOC Carbon Dioxide Methane	AP-42 3.4-2 AP-42 3.4-2 AP-42 3.4-1 AP-42 3.4-1 40 CFR 98 Table C-1 40 CFR 98 Table C-2		Yes Yes Yes Yes Yes Yes Yes Yes			0.9189201 0.8916572 0.024296055 1.44333 2615.342827 0.106084755 0.021216951 0.012444712	4.024870038 3.905458536 0.106416721 6.3217854 11455.20158 0.464651227	4.02487 3.9054585 0.1064167 6.3217854 11455.202 0.4646512 0.0929302 0.0545078	3.905458536 0.106416721 6.3217854 11455.20158 0.464651227 0.092930245 0.054507839	0.0556 0.001515 0.09 163.0818 0.006615		



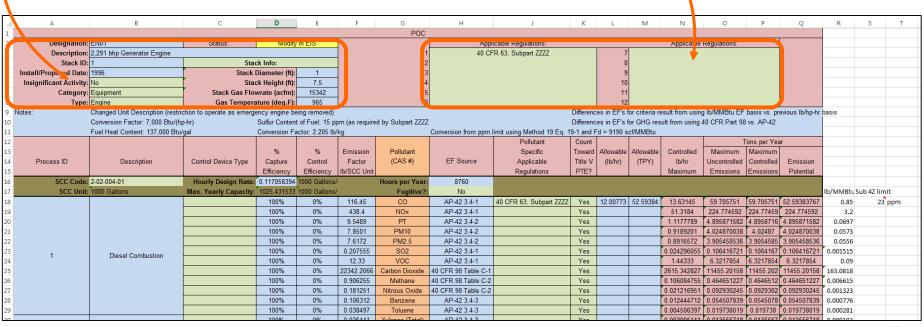
- Unit/Process Sheet
 - Unit
 - Stack Parameters
 - Construction Date
 - Identifying Data

Designation:	EN01	Modify	in EIS					
Description:	2,291 bhp Generator Engine							
Stack ID:	1	Stack Info:						
Install/Proposed Date:	1996	Stack Diameter (ft): 1						
Insignificant Activity:	No	Stac	k Height (ft):	7.5				
Category:	Equipment	Stack Gas Flowrate (acfm):		15342				
Type:	Engine	Gas Temperature (deg.F): 96						



Unit/Process Sheet





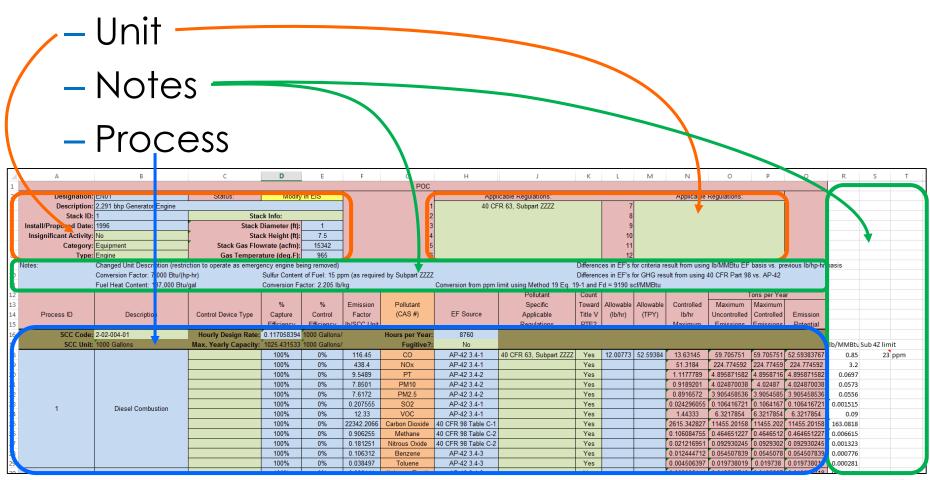


- Unit/Process Sheet
 - Unit
 - Unit-Specific Applicable Regulations

	Applicable Regulations:	
1	40 CFR 63, Subpart ZZZZ	
2		
3		
4		
5		
6		

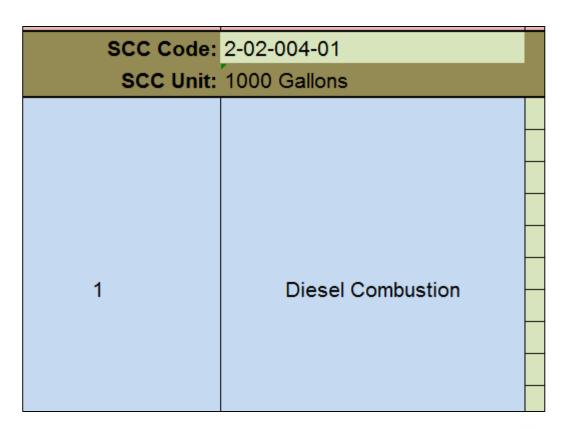


Unit/Process Sheet





- Unit/Process Sheet
 - Process





- Unit/Process Sheet
 - Process

		%	%
Control Device	Гуре	Capture	Control
		Efficiency	Efficiency
Hourly Design	Rate:	0.11705839	1000 Gallons/
Max. Yearly Cap	acity:	1025.43153	1000 Gallons/
		100%	0%
		100%	0%
		100%	0%
Source		4000/	00/

Emission	Pollutant					
Factor	(CAS #)	EF Source				
lb/SCC Unit						
	Hours per Year:	8760				
	Fugitive?:	No				
116.45	СО	AP-42 3.4-1				
438.4	NOx	AP-42 3.4-1				
9.5489	PT	AP-42 3.4-2				
7.8501	PM10	AP-42 3.4-2				
7.6172	PM2.5	AP-42 3.4-2				
0.207555	602	AD 42 2 4 4				

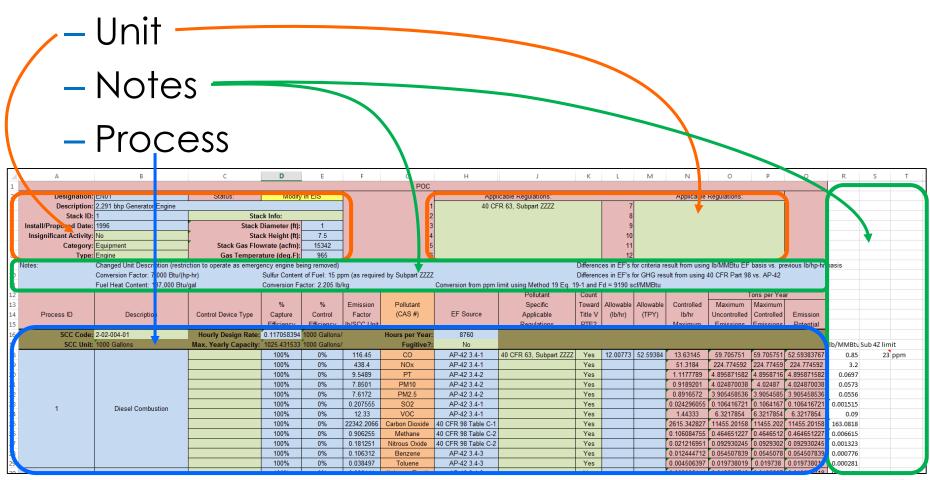


Unit/Process Sheet

Process

			Tons per Year							
Allowable	Allowable	Controlled	Maximum	Maximum						
(lb/hr)	(TPY)	lb/hr	Uncontrolled	Controlled	Emission					
		Maximum	Emissions	Emissions	Potential					
12.00773	52.59384	13.63145	59.705751	59.70575	52.59383767					
		51.3184	224.774592	224.7746	224.774592					
		1.1177789	4.895871582	4.895872	4.895871582					
		0.9189201	4.024870038	4.02487	4.024870038					
		0.8916572	3.905458536	3.905459	3.905458536					
		0.00400606	0.106/16701	0.106417	0.106416701					

Unit/Process Sheet





Implementation

- Development: 3 months
- Training
 - User resources
 - Rollout schedule
 - Follow-up trainings
- Consistency
- Updates



Results

- POC in place for ~2.5 years
 - Initial investment
 - POC tables now in place for many facilities
 - Saves time
 - Good practice
 - Adaptable
 - Refined



Future Plans

- Importing from templates
- Automate simple screens of emissions
- Integration with other KDAQ systems



Ben Matar Permit Review Branch Combustion Section Supervisor

benjamin.matar@ky.gov (502) 782-6699

